DART AEROSPACE

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1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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011966

D350-567-115
Job Sheet 199682

Part No: D350-567-115 **Job Qty:** 2 pcs
Part Name: Replacement Interior Window

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 8/29/19 **Job Tracking No:**
Due Date: 9/24/19 **Created By:** Marie Lajeunesse
Type: SOLD **Description:**

Note: IIN-D350-567 REV.F IPP Rev:A New Issue 04-08-24 JLM IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC IPP Rev:C 08-10-07 as per revD DD verified by: IPP REV:D 13.10.15 AS PER IIN REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Standard Run Hrs	Workcenter/Supplier Workcenter / Supplier	Lead Time	Sign-off
110	Packaging 1 - Pick Kit	2 pcs ✓		9/24/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Wed 9-18-2019
Rosales, Oscar

DART AEROSPACE

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Container No: S218614

Part: D350-567-115
Job No: 199682
Serial No/Batch: S218614
Revision: F
Inspector:
Exp Date:
Instructions: TC STC SH92-18 Issue 6 FAA STC SH989NE

Tuesday 10-1-2019
Oscar

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120 **QC 4**	2 pcs	9/24/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	DAS 78 9-89 OCT 9 2019
130 **Packaging 3-1 - Stock - B4B**	2 pcs	9/24/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS 78 9-89 OCT 9 2019
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 **DC - 1 - B4B**	2 pcs	9/24/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	DAS 21 9-89 OCT 0 9 2019
140 **QC 21 - FG**	2 pcs	9/24/19	0.00 0.00	QC 21 - FG - 21	OCT 0 9 2019
				QC 21 - FG - 70	DAS 21 9-89
				QC 21 - FG - 53	

Part Op **120** - QC4- 100% Inspect kits for completeness
Descriptions: **130** - Identify and pack for shipping as per PPP D350-567-115 Location:FG032

FG014

135 - Document Control - Photocopy bluefile and create labels per PPP D350-567-115 CHG005
140 - QC21- Final Inspection - Work Order Release

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	[illegible]
AN526C632R12	Screw	18 Ea (9 ea)	110-Packaging 1 - Pick Kit	S045436
D2463-0530	1/2" Seal-53"	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S213332
D3293-1	Doubler For Interior Window For -111	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S210114
D3294-1	Bracket For Interior Window For -115	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S216746
D3295-041	Replacement Interior Window For -111	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S193892
D3296-041	Replacement Interior Door For -111	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S212867
D5420-1	Doubler Plate	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	[illegible]
DT8439	Template	2 (1 ea)	110-Packaging 1 - Pick Kit	
MS20426AD3-5	Rivet	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	4533
MS20470AD4-5	Rivet, Universal Head	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	S134218
MS20470AD4-6	Rivet, Universal Head	230 Ea (115 ea)	110-Packaging 1 - Pick Kit	S166917
MS20470AD4-7	RIVET	30 Ea (15 ea)	110-Packaging 1 - Pick Kit	S179669
MS21042L06	Nut	18 Ea (9 ea)	110-Packaging 1 - Pick Kit	S198110
MS21062L3	Nut Plate	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	S152855
NAS1149DN632J	Washer	18 pcs (9 ea)	110-Packaging 1 - Pick Kit	S143518

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-4A	8	329	0
	AN526C632R12	18	186	0
	D2463-0530	2	5	0
	D3293-1	2	0	0
	D3294-1	2	1	0
	D3295-041	2	8	0
	D3296-041	2	11	0
	D5420-1	2	7	0
	DT8439	2	0	0
	MS20426AD3-5	16	459	0
	MS20470AD4-5	4	2,104	0
	MS20470AD4-6	230	3,285	0
	MS20470AD4-7	30	1,599	0
	MS21042L06	18	134	0
	MS21062L3	8	36	0
	NAS1149DN632J	18	281	0

Part Specifications

Specifications could not be found.

Plex 8/29/19 10:27 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

DART AEROSPACE

NCR No.

Route update only ☐

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐
Machining ☐ Small Fab ☐ Prod. Eng. Coor. ☐ Water Jet ☐
Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐
Quality ☐

Date :	Sequence #:	QTY Affected :	MRB (QSI042)

Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor
		QC / QA Coordinator

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Presservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

☐ Pressure/Forced
☐ Bending
☐ Crushing
☐ Cracks
☐ Crimp/Kink/Ripple/Wave/Twist
☐ Marks/Chatter
☐ Mislabeled
☐ Contamination
☐ Misaligned/off center
☐ BOM/Route
☐ Broken/Damage/Defect
☐ Incomplete/Unclear Instructions
☐ Drill Holes
☐ Fit/Function
☐ Power Loss/Surge
☐ Folio/Program
☐ Grain Direction
☐ Weld
☐ Wrong Stock Pulled
☐ Out of Sequence
☐ Off-set/Set-up
☐ Positioned Wrong
☐ Outside Tolerance
☐ Drawing
☐ Finish
☐ Part Lost/Missing
☐ Misread

Other/Details:

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	¼ TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9,OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 YD²	2 YD²	2 YD²			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET
			1	1	D5420-1	DOUBLER PLATE
			4	4	AN3-4A	HEX HEAD BOLT
			8	8	MS20426AD3-5	CSK RIVET
			4	4	MS21062L3	NUT PLATE

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Change Record

Part Number: D350-567-115

Description: REPLACEMENT INTERIOR FLOOR WINDOW

CHG #	DATE	BY	RELEVANT DOCUMENTS	ECN #
001	04.07.12	DS	DSI 9282 REV A	
002	07.11.19	KJ	D3295 REV D, DR-D350-567 REV G	
003	08.10.02	KJ	D3294 REV B	08-502
004	09.04.08	KJ	D3294 REV C	09-557
005	16.04.20	KJ	DSI 9745 REV A, D5420 REV A	16-564